VALOX™ RESIN VX4920

REGION EUROPE

DESCRIPTION

VALOX VX4920 is a 20% glass reinforced nucleated PBT/ASA blend with excellent mechanical properties, high dimensional stability and low density. Applications: connectors and automotive industry.

TYPICAL PROPERTY VALUES

Revision 20190709

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	105	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	105	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	3	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	3	%	ASTM D638
Tensile Modulus, 5 mm/min	7200	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	160	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	160	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	5500	MPa	ASTM D790
Taber Abrasion, CS-17, 1 kg	80	mg/1000cy	SABIC method
Tensile Stress, yield, 5 mm/min	105	MPa	ISO 527
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3	%	ISO 527
Tensile Strain, break, 5 mm/min	3	%	ISO 527
Tensile Modulus, 1 mm/min	7200	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	155	MPa	ISO 178
Flexural Stress, break, 2 mm/min	155	MPa	ISO 178
Flexural Strain, break, 2 mm/min	4	%	ISO 178
Flexural Modulus, 2 mm/min	5700	MPa	ISO 178
Ball Indentation Hardness, H358/30	130	MPa	ISO 2039-1
Hardness, Rockwell R	118	-	ISO 2039-2
IMPACT			
Charpy Impact, unnotched, 23°C	55	kJ/m²	ISO 179/2C
Charpy Impact, unnotched, -30°C	40	kJ/m²	ISO 179/2C
Izod Impact, unnotched, 23°C	680	J/m	ASTM D4812
Izod Impact, unnotched, -30°C	605	J/m	ASTM D4812
Izod Impact, notched, 23°C	80	J/m	ASTM D256
Izod Impact, notched, 0°C	75	J/m	ASTM D256
Izod Impact, notched, -30°C	70	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	50	J	ASTM D3763
Izod Impact, unnotched 80*10*4 +23°C	45	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	40	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	7	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	7	kJ/m²	ISO 180/1A

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	6	kJ/m²	ISO 179/1eA
Charpy Impact, notched, 23°C	10	kJ/m²	ISO 179/2C
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	5	kJ/m²	ISO 179/1eA
Charpy Impact, notched, -30°C	8	kJ/m²	ISO 179/2C
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	45	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	40	kJ/m²	ISO 179/1eU
THERMAL			
Vicat Softening Temp, Rate A/50	220	°C	ASTM D1525
Vicat Softening Temp, Rate B/50	170	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	210	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	170	°C	ASTM D648
CTE, -40°C to 40°C, flow	3.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	1.05E-04	1/°C	ASTM E831
Thermal Conductivity	0.25	W/m-°C	ISO 8302
CTE, -40°C to 40°C, flow	2.86E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.67E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.05E-04	1/°C	ISO 11359-2
CTE, 23°C to 150°C, flow	2.38E-05	1/°C	ISO 11359-2
CTE, 23°C to 150°C, xflow	1.57E-04	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	220	°C	ISO 306
Vicat Softening Temp, Rate B/50	170	°C	ISO 306
Vicat Softening Temp, Rate B/120	165	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	209	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	179	°C	ISO 75/Ae
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	210	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	170	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.38	-	ASTM D792
Filler Content	20	%	ASTM D229
Mold Shrinkage on Tensile Bar, flow	0.2 – 0.4	%	SABIC method
Mold Shrinkage, flow, 3.2 mm	0.3 – 0.6	%	SABIC method
Mold Shrinkage on Tensile Bar, xflow	0.4 – 0.8	%	SABIC method
Melt Flow Rate, 200°C/3.8 kgf	17	g/10 min	ASTM D1238
Melt Flow Rate, 265°C/5.0 kgf	35	g/10 min	ASTM D1238
Density	1.38	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.76	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.27	%	ISO 62
Melt Volume Rate, MVR at 250°C/5.0 kg	17	cm³/10 min	ISO 1133
Melt Volume Rate, MVR at 265°C/5.0 kg	30	cm³/10 min	ISO 1133
Melt Viscosity, 260°C, 1500 sec-1	175	Pa-s	ISO 11443
ELECTRICAL			
Volume Resistivity	>1.E+15	Ω.cm	ASTM D257
Dielectric Strength, in oil, 1.6 mm	28	kV/mm	ASTM D149

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Dielectric Strength, in oil, 3.2 mm	24	kV/mm	ASTM D149
Relative Permittivity, 1 MHz	3.4	-	ASTM D150
Dissipation Factor, 1 MHz	0.02	-	ASTM D150
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
Volume Resistivity	>1.E+15	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Dielectric Strength, in oil, 1.6 mm	28	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	24	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.4	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.0024	-	IEC 60250
Dissipation Factor, 1 MHz	0.02	-	IEC 60250
Relative Permittivity, 50/60 Hz	3.4	-	IEC 60250
FLAME CHARACTERISTICS			
UL Yellow Card Link	E45329-524769	-	-
UL Compliant, 94HB Flame Class Rating	1.6	mm	UL 94 by SABIC-IP
Glow Wire Flammability Index 750°C, passes at	1	mm	IEC 60695-2-12
INJECTION MOLDING			
Drying Temperature	110 – 120	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	250 – 270	°C	
Nozzle Temperature	240 – 260	°C	
Front - Zone 3 Temperature	245 – 265	°C	
Middle - Zone 2 Temperature	240 – 255	°C	
Rear - Zone 1 Temperature	230 – 245	°C	
Hopper Temperature	40 – 60	°C	
Mold Temperature	40 – 100	°C	

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