XENOY™ RESIN 6370

REGION EUROPE

DESCRIPTION

30% glass-reinforced, impact modified thermoplastic alloy. Improved toughness and ductility.

TYPICAL PROPERTY VALUES

Revision 20190815

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, break, 5 mm/min	3	%	ISO 527
Tensile Modulus, 1 mm/min	8500	MPa	ISO 527
Flexural Stress, break, 2 mm/min	160	MPa	ISO 178
Flexural Modulus, 2 mm/min	7750	MPa	ISO 178
Ball Indentation Hardness, H358/30	100	MPa	ISO 2039-1
Hardness, Rockwell R	109	-	ISO 2039-2
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	44	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	42	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	6	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	9	kJ/m²	ISO 179/1eA
Charpy Impact, notched, 23°C	16	kJ/m²	ISO 179/2C
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	10	kJ/m²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	35	kJ/m²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	22	kJ/m²	ISO 179/1eU
THERMAL			
Thermal Conductivity	0.19	W/m·°C	ISO 8302
CTE, 23°C to 80°C, flow	2.5E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	1.1E-04	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	212	°C	ISO 306
Vicat Softening Temp, Rate B/50	148	°C	ISO 306
Vicat Softening Temp, Rate B/120	150	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	205	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	140	°C	ISO 75/Ae
Relative Temp Index, Elec	140	°C	UL 746B
Relative Temp Index, Mech w/impact	130	°C	UL 746B
Relative Temp Index, Mech w/o impact	140	°C	UL 746B
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow	0.3 – 0.6	%	SABIC method
Mold Shrinkage on Tensile Bar, xflow	0.4 – 0.8	%	SABIC method
Density	1.44	g/cm³	ISO 1183
Water Absorption, (23°C/saturated)	0.5	%	ISO 62-1

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
Melt Volume Rate, MVR at 250°C/5.0 kg	12	cm³/10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+14	Ω.cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ω	IEC 60093
Dielectric Strength, in oil, 0.8 mm	25	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	21	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	15	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.5	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.002	-	IEC 60250
Dissipation Factor, 1 MHz	0.02	-	IEC 60250
Comparative Tracking Index	300	V	IEC 60112
Comparative Tracking Index, M	125	V	IEC 60112
Relative Permittivity, 50/60 Hz	3.7	-	IEC 60250
FLAME CHARACTERISTICS			
UL Yellow Card Link	E45329-236739	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
UL Recognized, 94HB Flame Class Rating 2nd value	3	mm	UL 94
Glow Wire Flammability Index 750°C, passes at	3.2	mm	IEC 60695-2-12
INJECTION MOLDING			
Drying Temperature	100 – 110	°C	
Drying Time	2 – 4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	255 – 270	°C	
Nozzle Temperature	250 – 265	°C	
Front - Zone 3 Temperature	250 – 270	°C	
Middle - Zone 2 Temperature	240 – 265	°C	
Rear - Zone 1 Temperature	230 – 250	°C	
Hopper Temperature	40 – 60	°C	
Mold Temperature	60 – 100	°C	

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